

Technical Data Sheet

DRVOSPOJ

Wood adhesive



product description:	Wood adhesive is based on aqueous dispersion of polyvinyl acetate.
area of application:	It is used for gluing all types of wood in industry, crafts and general consumption. The best results are achieved when the temperature of the adhesive, wood and room is between 14 and 30 °C.
assortment:	DRVOSPOJ wood adhesive
thinner:	It does not dilute
density:	0.98 – 1.02 kg/l (EN ISO 2811-1)
viscosity:	13000 – 15000 mPa·s, (EN ISO 2555)
non-volatile-matter content:	43±2 % (EN ISO 3251)
consumption:	150 – 200 g/m ²
working conditions:	The temperature of the air, material and substrate during processing must be higher than +10 °C, less than +25 °C, and relative humidity less than 75 %.
application:	Mix the adhesive well before use! It is applied to a clean, dry and dust-free substrate (wood humidity 8 – 12 %) with a toothed spatula, by machine or by hand. The joined surfaces should be kept under pressure for a minimum of 60 minutes. Glued joints reach their maximum strength after a few days (depending on temperature and RH). Further processing is recommended after a minimum of 60 minutes (depending on temperature and RH). After stopping work, the packaging should be tightly closed, and the tools should be washed with water. For any additional info, please contact a Chromos-Svjetlost technical advisor.
drying:	Touch dry: 25 – 30 min (20 °C at 65 % relative humidity and good ventilation) Completely dry: 24 hours
transport and storage:	Store in a dry and well-ventilated place out of direct sunlight at a temperature of +5 to +25 °C. Protect it from freezing.
shelf life:	In unopened packaging 12 months from the date of production.
note:	It meets the strictest criteria for the protection of human health and the environment. Wood adhesive is not flammable! The product must not freeze!
certificates:	For each production batch, the relevant documentation is submitted.
product/packaging disposal:	Empty the packaging completely. Dispose of in accordance with valid regulations to an authorized waste collector.
quality control:	Product quality characteristics are determined by internal production specifications, as well as European and Croatian standards. The product is under the constant supervision of factory quality control Chromos-Svjetlost d.o.o.
disclaimers:	Before using the product, please check its quality. In case of any major deviations from the declared properties of the product, stop the use and contact the manufacturer; otherwise any subsequent complaints will not be accepted. Technical data are the result of our technical and experimental knowledge, and are

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provided with the intention of achieving optimal results in working with CHROMOS-SVJETLOST products. The data does not contain a legal or secondary obligation of the manufacturer nor does it release the user from the obligation to check the suitability of the product for particular purpose. Due to the use of natural raw materials in our products, minor deviations from certain values are possible for individual deliveries. Contact our Technical service before use on substrates not listed in the accompanying documentation. The manufacturer reserves the right to make any subsequent changes to the Technical Data Sheet. Only the latest edition is valid. Updated Technical Data Sheets can be found on the website www.chromos-svjetlost.hr or can be requested from the manufacturer via the contact e-mail address below. Contact our Technical service for more detailed information. Be sure to read the safety labels on the product packaging before use. Safety Data Sheet is available on request.

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Quality and Environmental management systems certified in accordance with TÜV NORD Croatia;
Certificate No: 44 100 134668 / 44 104 134668

